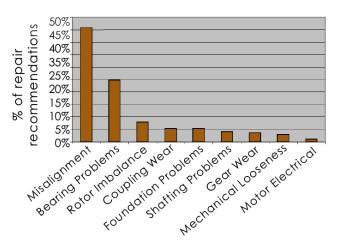
# WATCHMAN ANALYSIS™ for HVAC Rotating Machinery

Centrifugal and screw chiller plants are excellent clients of machine vibration analysis. With periodic monitoring, wear related faults can be identified months or years in advance.

Leading chiller service programs offers WATCHMAN Analysis<sup>TM</sup> subscription vibration analysis services as part of its complete inspection package.

Generally, the most common problems found with chillers and associated pumps are misalignment, imbalance and motor bearing wear. If a motor bearing fails prior to replacement, significant damage can occur. Repairs grow from simply changing the worn motor bearings to a major overhaul or even replacement of the motor. This is a good example of how vibration analysis can save you money.

# Typical Chiller Faults (912 machine tests)





Another important point is that more than 50% of all faults identified are related to misalignment and rotor imbalance, which are correctable conditions. These conditions, if left uncorrected, result in excessive energy consumption and increased mechanical wear.

WATCHMAN Analysis and your chiller service center can offer increased machine uptime, energy savings and better maintenance planning to you. Adding WATCHMAN Analysis to your chiller service program will save you money.



#### **OUR CUSTOMERS**

Through our HVAC service center partnerships, Azima DLI serves several hundred customers. Some of the better known ones are:

Abbott Labs Fidelity Investments **NBC** Broadcasting

**ABC Broadcasting** First Data Corp. NOAA

Advanced Micro Devices First National Bank of Commerce Nortel Networks Northrup Grumman Alcoa Fluor Daniels Allstate Regional Data Center Ford Motor Company Norwegian Cruise Lines

American Airlines Four Seasons Hotels Owens Illinois Anheuser Busch Pacific Bell Gates Rubber GE Betz AOL-Netscape Pfizer

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Glaxo Smith Kline BASF Robins Air Force Base Bayer Hilton Rockwell Automation BC Gas Honda Samsung Electronics BC Hydro Sears & Roebuck Hyatt Hotels Bristol Myers Squibb **IBM** Sherwin-Williams

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Conoco Lucent Technologies U.S. Marine Corps Daimler Chrysler U.S. Navy Macys Discover Card Services MCI U.S. Postal Service Dow Chemical MGM Grand Virginia Power Wyeth Pharmaceutical **Duke Energy** Miami University

Dupont Xerox Microsoft

Embarg Miller Brewing Company Yakima Valley Memorial Hospital

**Embassy Suites** Mobil Oil Yale University Exelon York Chiller Factory Monsanto

### **CALL US TODAY!**

Ask your chiller service representative about including WATCHMAN Analysis as part of your program. If your chiller service provider does not offer WATCHMAN Analysis as part of their service program, contact us at toll free in the U.S. at 800.482.2290 or international at (+1) 781.938.0707, or visit us online at www.AzimaDLI.com.

## KNOWING WHATS AHEAD™

