## **ALERT™** Analysis Systems

**Machine Condition Assessment Software** 







## ALERT ANALYSIS SYSTEM

# THE SUPERIOR DIAGNOSTIC APPROACH

#### A SUCCESSFUL CONDITION-BASED MAINTENANCE PROGRAM

reaps many rewards; lower maintenance costs, reduced downtime, fewer catastrophic failures and greater plant reliability. What does it take to implement a successful program today? You have to choose the right diagnostic approach.

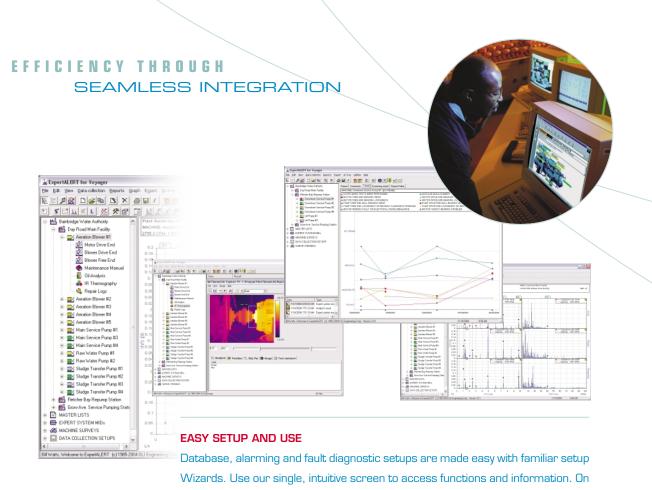
## DLI'S ALERT ANALYSIS SYSTEM IS THE SUPERIOR CHOICE.

It is built on a proven, scientific methodology that far surpasses other condition monitoring systems. Driven by an unwavering pursuit of precise engineering standards, DLI has developed the world's largest and longest running machine vibration analysis program. Through these significant engineering feats, we have created vibration software products that are unmatched in our industry.

## ALERT USERS BENEFIT FROM ADVANCED METHODOLOGY,

work flow technologies, unsurpassed automated diagnostics and tools for information analysis and distribution. From alarms to full diagnostics, ALERT Systems have flexible and cost effective options to match your program goals.





## >> Integrate Multiple Technologies and Documentation

PUT ALL YOUR CONDITION
MONITORING TOOLS IN ONE

PLACE. With ALERT's User Defined Points, plant managers can easily integrate content from other condition assessment programs and service centers directly into the ALERT navigation tree. Use ALERT as an information manager to track content such as reports, IR, oil analysis results, procedures, logs and more. ALERT synchronizes this data to other locations using DLI's database replication capability, offering you the power to distribute any document or CBM report to everyone in your replicating network.

> > Integrate ALERT with CMMS
CUSTOMIZE YOUR CMMS. Send

the left is a navigation tree and to the right is selected data and information.

machine condition information directly to your Computerized Maintenance Management System (CMMS) with ALERT's CMMS Link. While there are a broad number and multiple configurations of CMMS in use today, DLI has the technical support to configure the CMMS Link to your system.

# >> Vibration Analysis Tools Used by Professionals

QUICKLY IDENTIFY AND CONFIRM MACHINE FAULTS. All ALERT

systems include powerful, easy-touse vibration analysis tools. Use traditional tools, such as harmonic and sideband cursors, overlays, zooming, waterfalls and more to aid your vibration analysis. Diagnose machine faults with DLI's intelligent order normalization, Cepstral plots, full spectrum, orbits, time synchronous averaging, Bode plots and automated screening and diagnostics.

## **ALERT ANALYSIS SYSTEMS**

## **EFFICIENCY IN CONDITION MONITORING**

## **Expert***ALERT*™

## Our Most Advanced System

Accurate automated diagnostics
Automated repair recommendations
Fault severity trending
650 diagnostic templates
Online monitoring system support



## **Standard***ALERT*™

## Vibration Analysis Software

Machine database management
Technology integration
High resolution data screening
Spectral average baseline development



SERIOUS: Third-stage compressor gear mesh problem MODERATE: Third stage compressor bearing wear

## AdvancedALERT®

## **Automated Bearing Diagnostics**

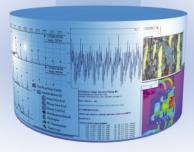
Demodulated vibration analysis
Automated spectral peak extraction
Cepstrum analysis
Bearing wear logical rules
Noise floor calculations



## **View***ALERT*™

## **ALERT System Viewing Software**

Plant / Area / Machine Hierarchy Load / Unload data collectors Print reports and analyze data



**ALERT's SQL Open Architecture Database** 

# RELIABILITY THROUGH SUPERIOR DIAGNOSTICS

#### ACCURACY IS OUR PASSION.

It is also what makes our diagnostics superior. As a result, we have built the *most accurate diagnostic system available* on the market. Our rule-based, Automated Diagnostic System has been proven for over 25 years in the field by hundreds of military and commercial customers.



> > Automated Bearing

> > Rules vs. Simple Alarms
DLI's SOPHISTICATED RULEBASED METHODOLOGY extends
beyond simple monitoring of
alarms on peaks or spectral
bands. Our test-point variation
feature captures and compares
complex patterns detected from
a set of various locations on your
machine. By adding this machinespecific baseline data to the
database, ALERT becomes a
highly accurate diagnostic and

> > Automated Fault Detection
ALERT'S WEAR DETECTION
ALGORITHMS combine a number
of well-proven engineering
techniques to detect and confirm
the presence of machine faults.
Our automated algorithms have
been applied to more than a
million machine vibration signatures with a very high rate of

Diagnostics
BearingALERT™, DLI's BEARING
FAULT DETECTION SYSTEM is
bundled with ExpertALERT and
AdvancedALERT. This bearing
fault detection technology has

fault detection technology has proven to be superior to crest factor and shock-pulse techniques often used by competitive systems.

## SHARE DATA THROUGH

## WEB-ENABLED TECHNOLOGIES

## DLI Web Connect™

prognostic system.

#### KEEP FIELD PERSONNEL AND SERVICE CUSTOMERS INFORMED INSTANTANEOUSLY.

success.

Remote distribution and database replication is easy with DLI's Web Connect subscription service. This secure, web-browser interface allows you to synchronize data and analyses from virtually any location served by the Internet.



#### PARTIAL LIST OF DIAGNOSED FAULTS

- Accessory Drive Gear Mesh Problem or Wear
- Angular Misalignment
- Attached Oil Pump Internal Wear
- Auxiliary Gear Mesh Problem or Wear
- Bearing Fit Problem
- Bearing Looseness
- Bearing Misalignment or Shaft Runout
- Bearing Wear
- Bent or Warped Shaft
- Blower Lobe Wear
- Blower Rotor Imbalance
- Blower Shaft Ball Bearing Wear
- Camshaft Drive Gear Problem
- Camshaft Problem
- Clutch Imbalance
- Clutch Misalignment
- Clutch Wear
- Compressor Impeller Wear
- Compressor Rotor and/or Idler Wear
- Cooling Fan Problem
- Coupling Wear
- Drive Belt/Chain Irregularity
- Drive Sheave Runout or Wobble
- Exciter Imbalance
- Fan Air Flow Problem
- Fan Blading Problem
- Fan Dirt Buildup or Blading Clearance Problem
- Foundation Flexibility
- Foundation Resonance
- Gearbox Input Shaft Misalignment
- Gearbox Input Shaft Pinion Problem

- Gearbox Oil Pump Gear Mesh Problem or Wear
- Gearbox Oil Pump Internal Wear
- Idler Shaft Looseness
- Imbalance
- Internal Looseness
- Internal Valve Plate Wear or Flow Restriction
- Journal Bearing Clearance Problem (Trapped Fluid)
- Journal Bearing Looseness
- Journal Bearing Oil Whirl
- Line Phase Voltage Imbalance
- Misalignment
- Motor Air Gap Problem
- Motor Stator Lamination Looseness
- Mounting Flexibility
- Mounting Looseness
- Oil Pump Internal Wear or Flow Problem
- Oil Pump Problem
- Oil Pump Shaft Looseness
- Piston Problem or Internal Wear
- Pump Air Ingestion or Flow Problem
- Pump Impeller Wear or Rotor Clearance Problem
- Pump Internal Looseness
- Pump Lobe Wear
- Pump Mounting Flexibility
- Pump Thrust Bearing Problem
- Pump Timing Gear Wear
- Pump Vane Wear
- Reduction Gear Mesh Problem or Wear
- Structural Resonance
- Timing Gear Wear of Mesh Problem
- Turbine Blading or Rotor Clearance Problem

## MACHINE TYPES

ExpertALERT can accurately diagnose most machine types. The following machine types and components are included in its rule base.

- Turbines
- Motors
- Gear Box
- Couplings and Alignment
- Belts and Chains
- Reduction Gears
- Speed Increases
- Centrifugal Pumps
- Gear Pumps
- Axial Flow Hydraulic Pumps
- Axial Flow Propeller Pumps
- Sliding Vane Pumps
- Reciprocating Pumps

- Vacuum Pumps
- Centrifugal Fans
- Axial Flow Fans
- Centrifugal Compressors
- Piston Compressors
- Lobed Blowers/Compressors
- Generators
- Wind Turbines
- Purifiers
- Diesel Engines
- Spindles/RollsTurbochargers

Call us today or visit www.DLlengineering to learn more about our ALERT Analysis Systems.



Since 1966, DLI Engineering

has provided leading

products and services to

commercial and military customers

throughout the world.

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253 Winslow Way West Bainbridge Island, WA 98110 (800) 654-2844 TOLLFREE (206) 842-7656 TEL (206) 842-7667 FAX

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